## What Is Claimed Is:

- 1. An insulation material comprising:
  - a first layer of material of somewhat uniform thickness;
- a second layer of material of somewhat uniform thickness for positioning over said first fabric;

inserts for insertion between said first layer and said second layer; and

means for affixing said first layer and said second layer together whilst securing the inserts therebetween.

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- The insulation material in accordance with claim 1 wherein said means for affixing includes thermo bonding, thermo setting, gluing, stitching or needling.
- 3. The insulation material in accordance with claim 2 wherein said inserts are taken from the group consisting essentially of: strips of material which is fibrous or non-fibrous, rope, flexible thin wall tubing, foam material, fiberglass, fibrous sliver/tow or material formed into a helix.
- 20 4. The insulation material in accordance with claim 1 wherein said inserts are taken from the group consisting essentially of: strips of material which are fibrous or non-fibrous, rope, flexible thin wall tubing, foam material, fiberglass, fibrous sliver/tow or material formed into a helix.
- 25 5. The insulation material in accordance with claim 1 which includes two layers of inserts.
  - The insulation material in accordance with claim 5 wherein at least some of inserts of one layer are at an angle to inserts in a second layer.

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- The insulation material in accordance with claim 6 wherein the angle is 90°.
- The insulation material in accordance with claim 5 which includes at least one intermediate layer of material of somewhat uniform thickness disposed between the two layers of inserts.
  - The insulation material in accordance with claim 6 which includes at least one intermediate layer of material of somewhat uniform thickness disposed between the two layers of inserts.
    - 10. The insulation material in accordance with claim 5 which includes at least two intermediate layers of material of somewhat uniform thickness disposed between the two layers of inserts.
    - 11. The insulation material in accordance with claim 1, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.
- 20 12. The insulation material in accordance with claim 8, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.
- 13. The insulation material in accordance with claim 9, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.
  - 14. The insulation material in accordance with claim 10, wherein said layers of material are non-woven and comprise: batt, air laid fibers, melt blown fibers, spun-bond fibers or hydro-entangled fibers.